



Ownership Information AD # \_\_\_\_\_

Number \_\_\_\_\_ of \_\_\_\_\_ Properties

Owner Name: \_\_\_\_\_ Phone: \_\_\_\_\_ Alt: \_\_\_\_\_

Address: \_\_\_\_\_ City: \_\_\_\_\_ State: \_\_\_\_\_

Zip: \_\_\_\_\_ Email Address: \_\_\_\_\_

**PROPERTY DETAILS**

Property Name: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Country: \_\_\_\_\_ Fixed Week: \_\_\_\_\_ Float: \_\_\_\_\_

Unit: \_\_\_\_\_ Bedrooms: \_\_\_\_\_ Bathrooms: \_\_\_\_\_ Deed: \_\_\_\_\_ Maint. Fees: \_\_\_\_\_

Season: \_\_\_\_\_ Lease: \_\_\_\_\_ Usage: \_\_\_\_\_ Odd: \_\_\_\_\_ Even: \_\_\_\_\_

Rental Price: \$ \_\_\_\_\_ Sale Price: \$ \_\_\_\_\_ Negotiable: [ ] Yes [ ] No

**TERMS**

I agree and acknowledge that:

- 1.) Meridian Media Group, LLC will refund 100% of my marketing fee if the property is sold by any other means at the original listing price with proof of sale.
- 2.) Meridian Media Group, LLC will market my vacation property for a period of 90 days. If not sold in that period, upon written request MMG will continue to market the property at the company's expense for up to 365 days from the original agreement date.
- 3.) Meridian Media Group, LLC is marketing a custom "For Sale by Owner" property program that utilizes telemarketing, direct mail and other media campaigns that target prospective buyers and renters of vacation properties.
- 4.) Meridian Media Group, LLC forwards all inquiries to me via email, text or phone. All decisions regarding the sale or rental price are set and negotiated directly by the advertiser.
- 5.) Meridian Media Group, LLC will refund, credit or replace my advertisement within 7 days of the verified contract agreement date upon written notification to the company. After 7 days all sales are considered final.

[ ] Advertise my vacation property for sale [ ] Advertise my vacation property for rent

[ ] Check / Money Order: Make payable to: Meridian Media Group LLC. \_\_\_\_\_

[ ] Credit Card: I authorized Meridian Media Group LLC. to debit my \_\_\_\_\_ card.

\_\_\_\_\_  
Credit Card Number                      Expiration Date                      CID Number                      \$ Amount

\_\_\_\_\_  
Contract Verification Number                      Date                      Representative's License Number

\_\_\_\_\_  
Advertiser/Client Signature                      Date                      MMG Manager Signature                      Date

**Meridian Media Group LLC. - License Number TC2904**

1280 Court Street | Clearwater, Florida 33756 | Phone: 727.230.9735 | Fax: 727.451.0899